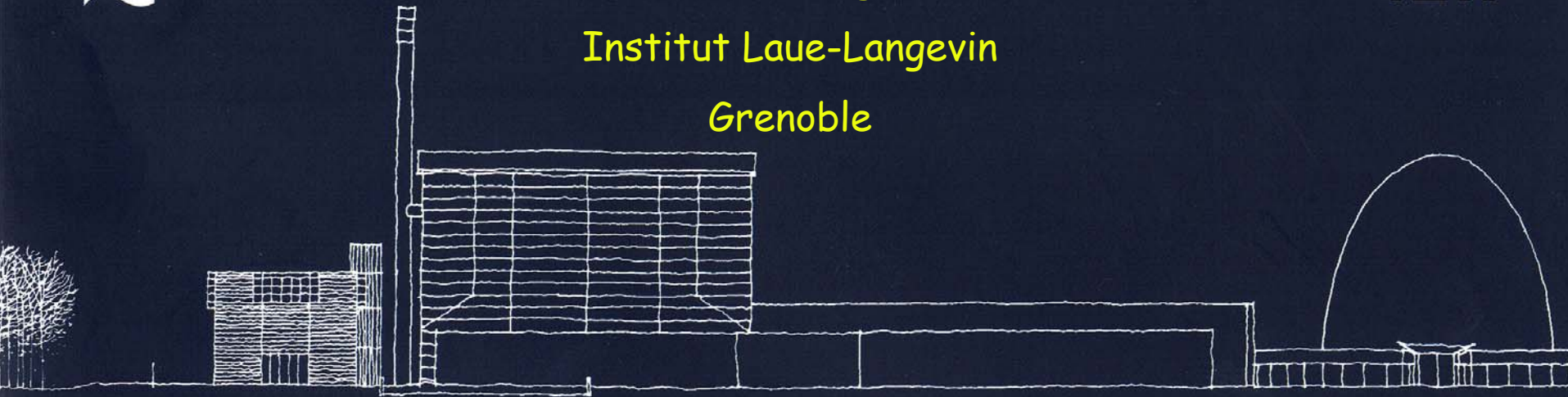


Industrielle Forschung mit Neutronen

Richard Wagner

Institut Laue-Langevin

Grenoble



50 Jahre Neutronenforschung in Garching – und deren Zukunft

FRM und ILL: Wissenschaftliche Partner seit 40 Jahren



Institut Laue-Langevin
Grenoble



Heinz Heimerleibnitz



Louis Néel



Forschung mit Neutronen ?

...Grundlagen- oder anwendungsnahe
Forschung...?

Dem Anwenden muss das Erkennen vorausgehen!

Max Planck

Dem Anwenden muss das Erkennen vorausgehen!

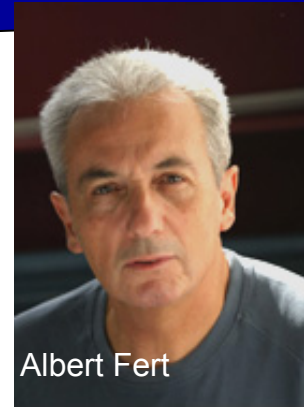
Max Planck

GMR-Effekt

Magnetische Mehrschichten



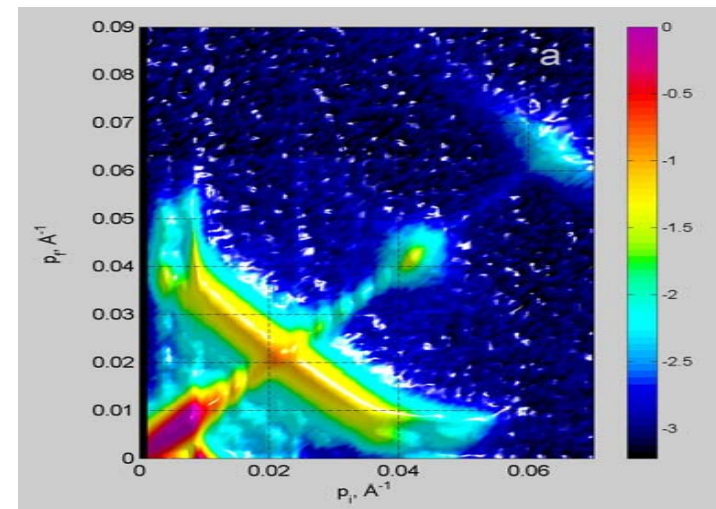
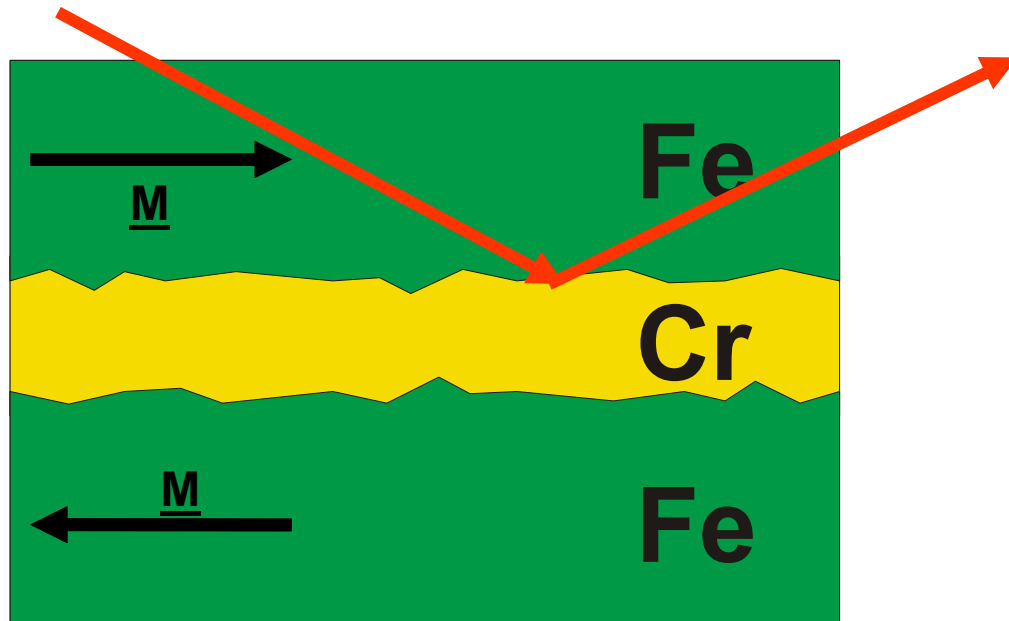
Neutronenreflektometrie



Albert Fert

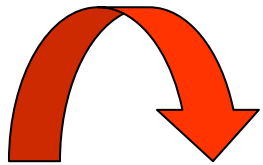


Peter Gruenberg



Ziele:

- Herstellung von Materialien/Werkstoffen fuer neuartige Anwendungen
- Ersatz von « konventionellen » Materialien
- Entwicklung neuartiger Herstellungstechnologien
- Material- und Qualitaetspruefung



...Materialforschung und -entwicklung !!!

Motivation:

- optimierte Eigenschaften
- neue Anwendungsfelder
 - Energieeinsparung
 - Oekologie

- Metalle
- Legierungen
- Keramiken
- Kunststoffe
- Verbundwerkstoffe

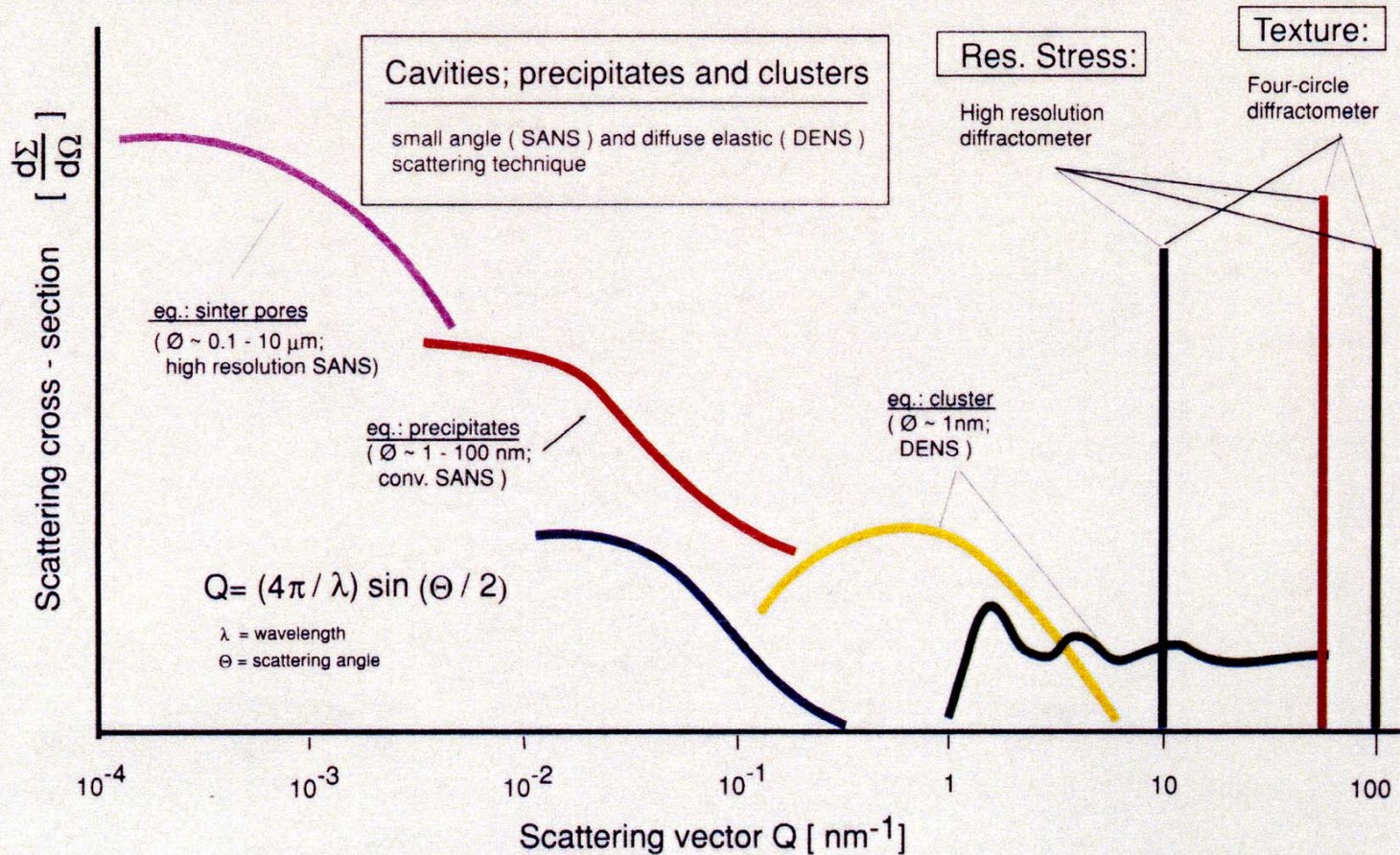


- Magnete
- Schichtsysteme
- Supraleiter
- Halbleiter
- Katalysatoren

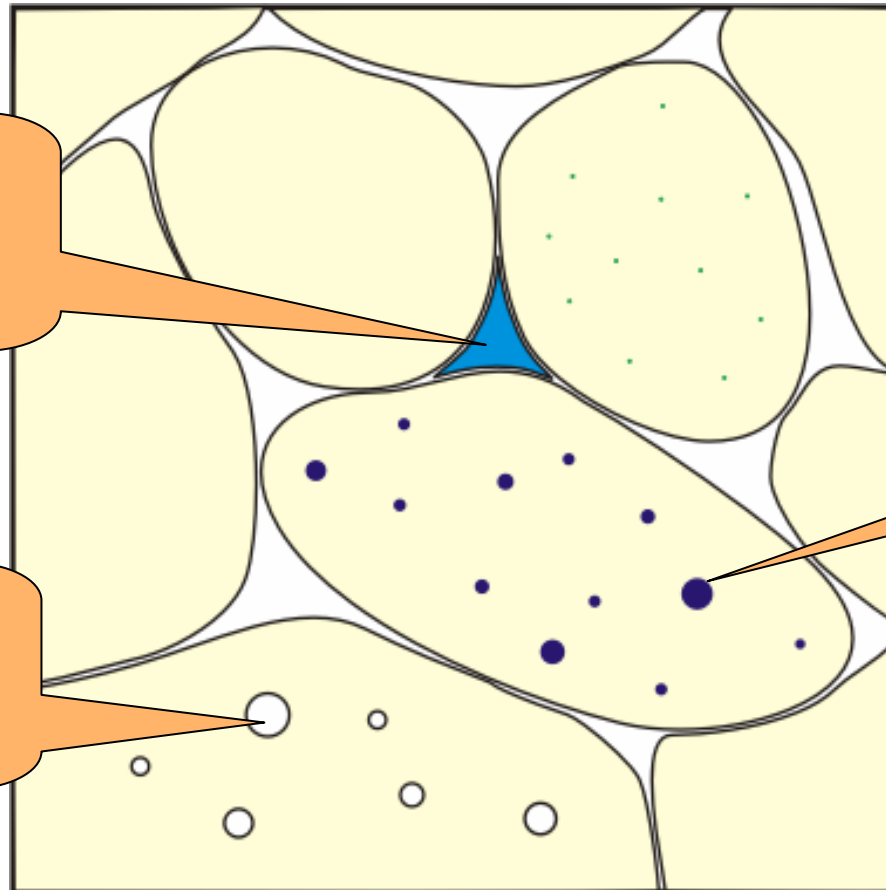
Anwendungsbereiche

- Entwicklung neuer Herstellungsverfahren
- Schädigungsmechanismen unter Belastung (σ ; ε ; T ; Φ)
- Entwicklung/Einstellung von Mikrostrukturen
- Zerstörungsfreie Werkstoff-/Bauteilprüfung

Schematische Darstellung elastischer n-Streukurven



Entwicklung/Einstellung von Mikrostrukturen

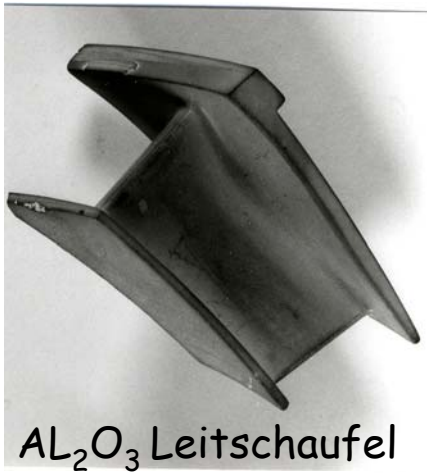
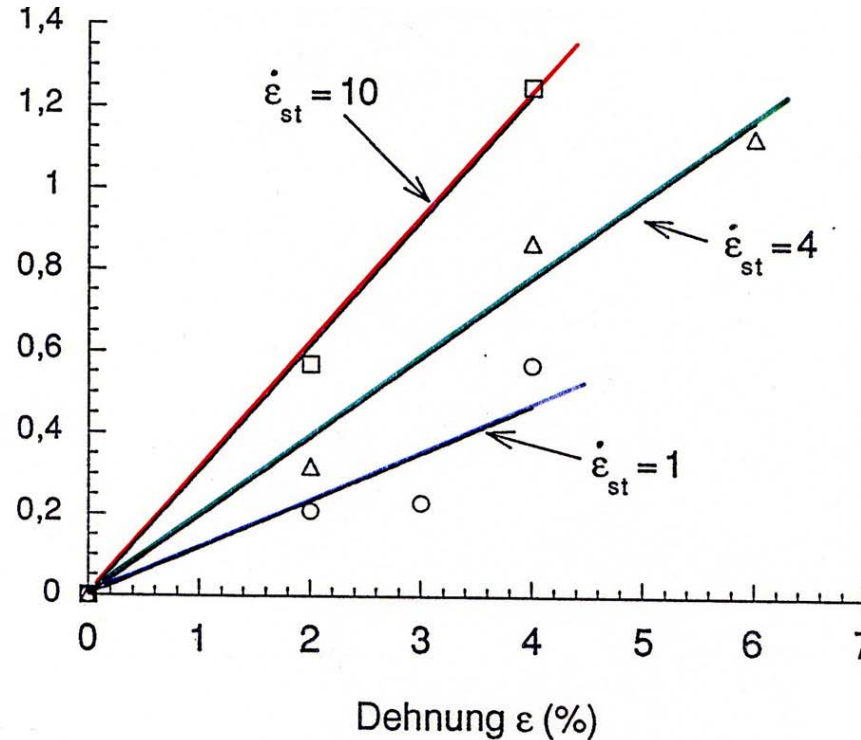


Korngrenzen-
segregationen
 $f(c, T, p)$

Poren $f(\sigma, \epsilon; T, t)$
Voids $f(\Phi, T, t)$
He-Blasen

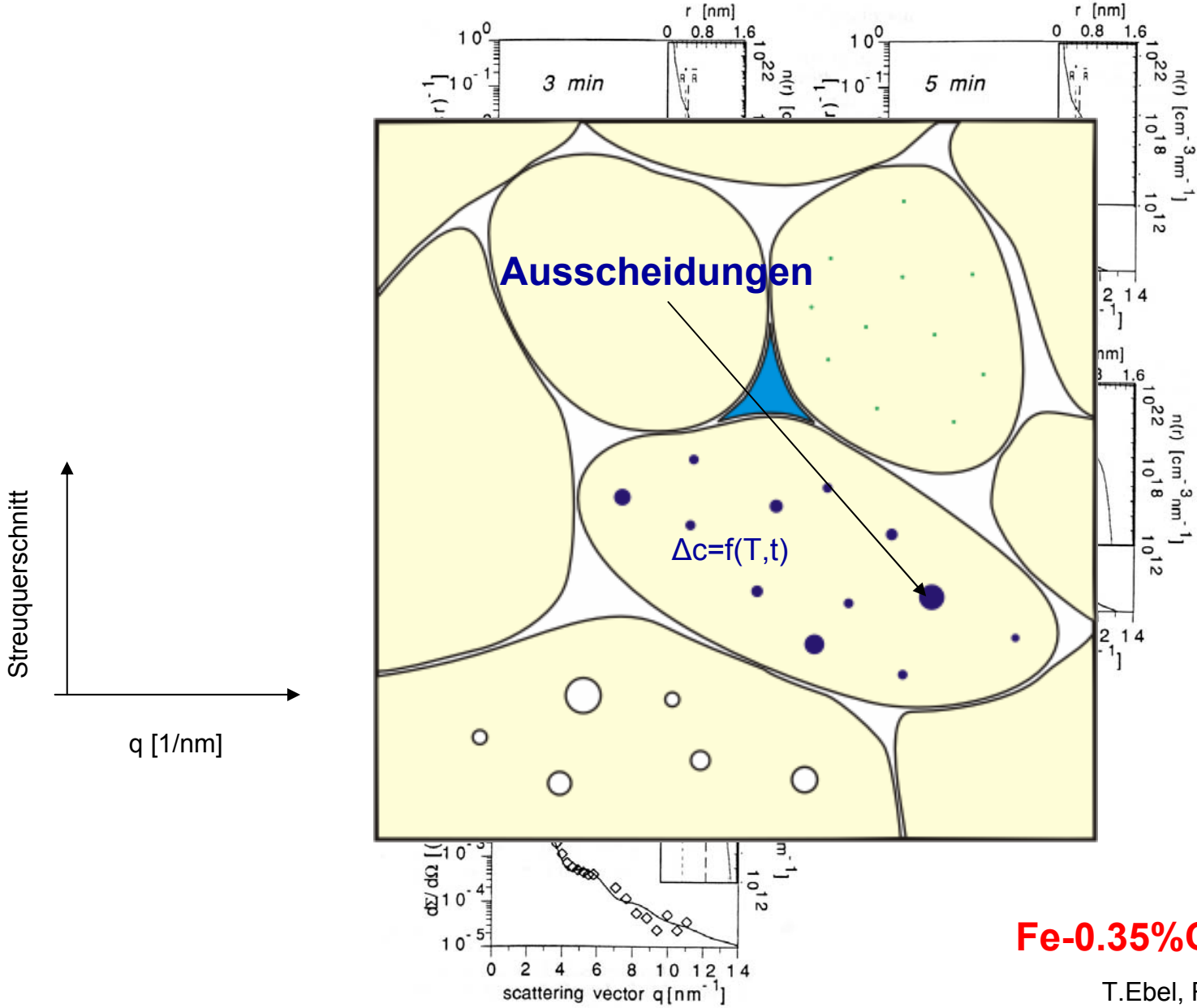
Ausscheidungen
 $f(R, T, t)$

Entwicklung des Porenvolumens $f(\epsilon ; d\epsilon/dt)$ %



$$\Rightarrow V_{\text{Pore}}(R, \epsilon) \approx \text{konst.} \cdot \epsilon \cdot \sqrt{\dot{\epsilon}_{st}} \cdot V_{\text{Glastaschen}}(R)$$

Ausscheidungskinetik in uebersaettigten Legierungen



Cu-0.8at%Co
T= 490 °C

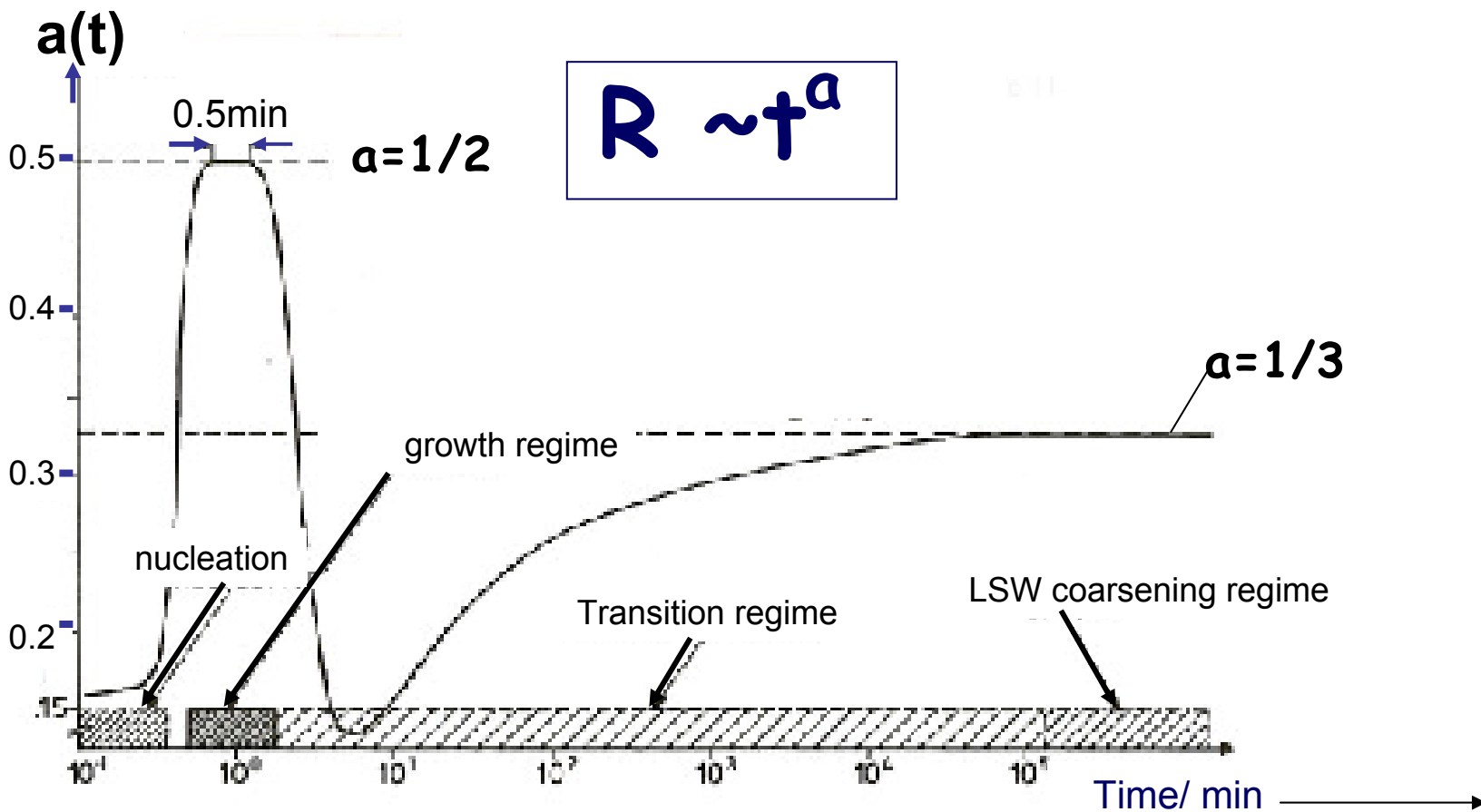
Fe-0.35%Cu; Cu-Ti; Ni-Al
 T.Ebel, R.Kampmann, R.Wagner

Decomposition kinetics

-Cluster Dynamics Model-

R.Kampmann, R. Wagner

Cu- 1.9at% Ti ; T= 350 °C



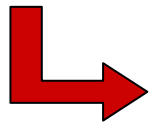
Hydrogen is considered as an alternative energy carrier for the future...

...and **light metal hydrides** offer the potential of safest hydrogen storage in a tank



- Current challenges:
- **Reduction of operating temperature**
 - **Acceleration of kinetics, e.g. with catalysts**

Need to understand the microstructure of the hydrides and structural changes during loading and unloading with H₂



**Important contribution by neutron scattering
(Hydrogen contrast)**

→ In-house research in cooperation with industry

Helmholtz Initiative 'FuncHy: Functional Materials for Mobile Hydrogen Storage'

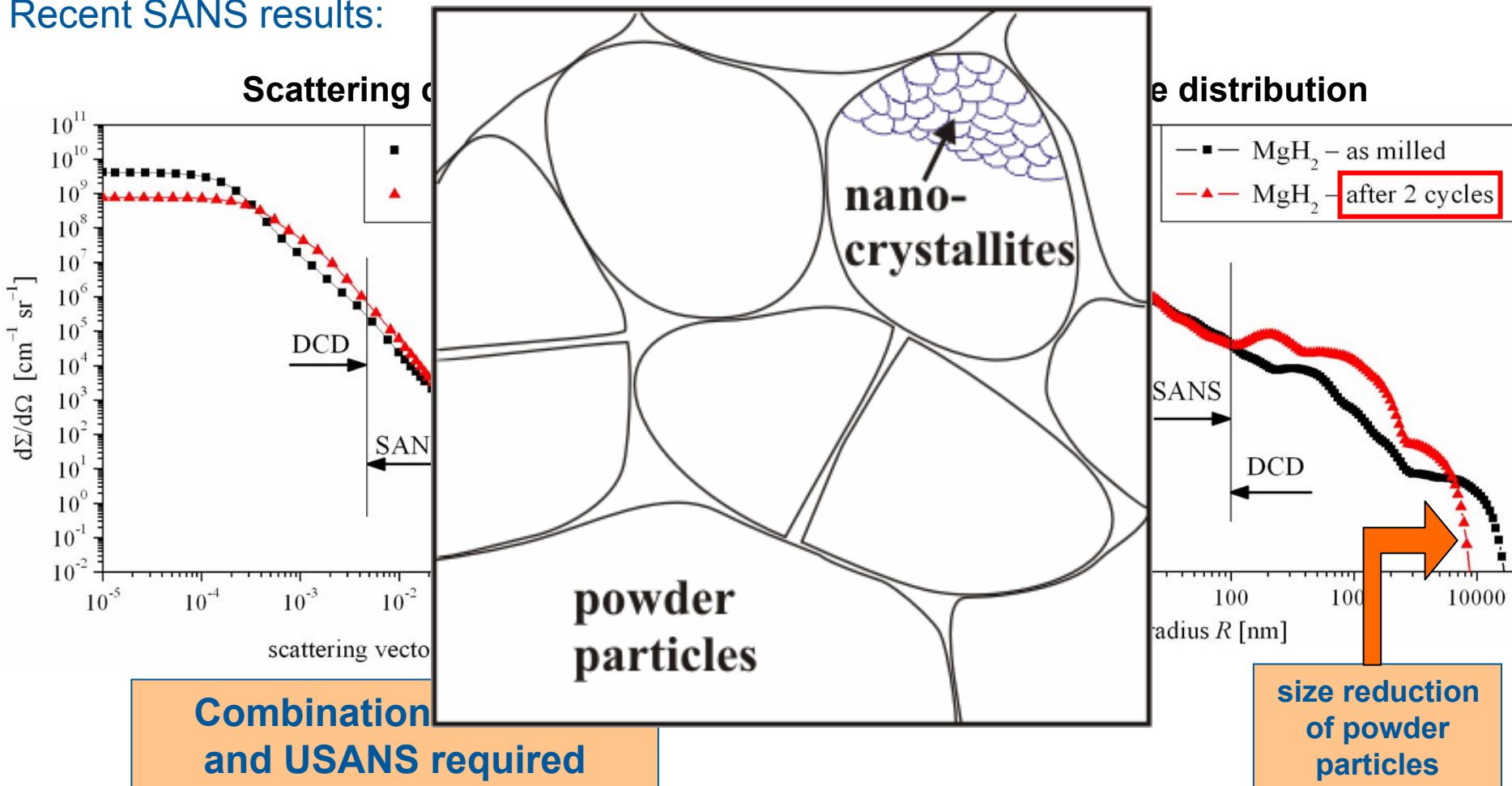


DAIMLER



Loading and unloading of Mg powder with H₂ at 300 °C

Recent SANS results:

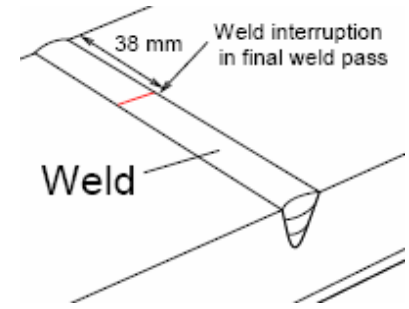


Combination
and USANS required

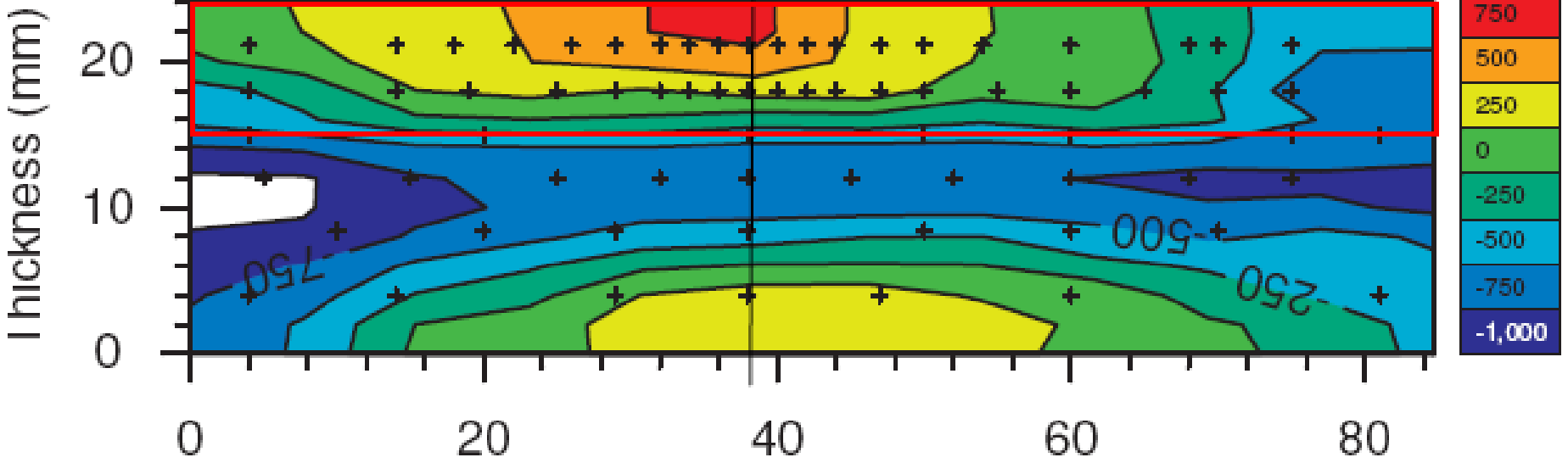
size reduction
of powder
particles

Herstellungstechnologien



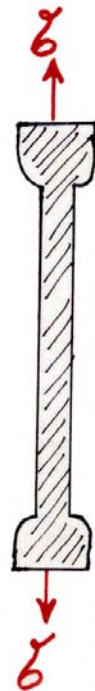
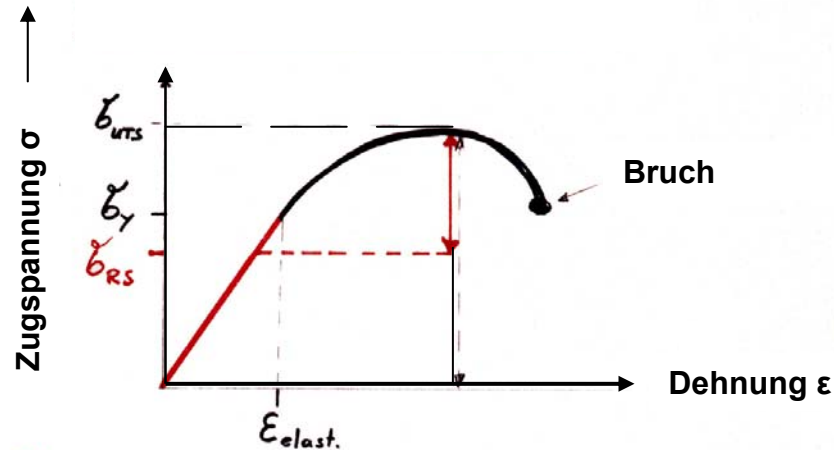


Weld Interruption Position



M. Turski et al. (Open University, UK)

Eigenstressanalysen



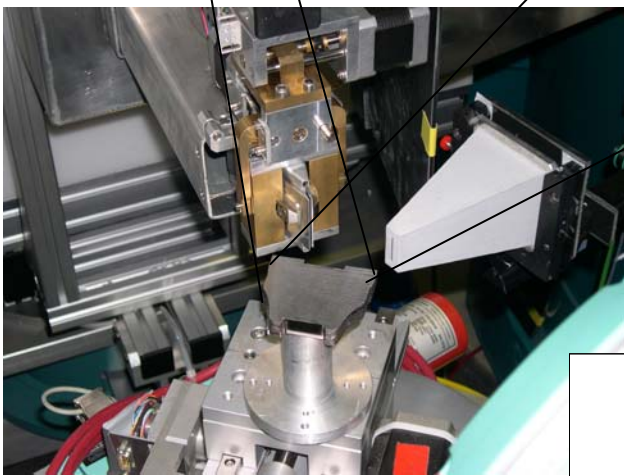
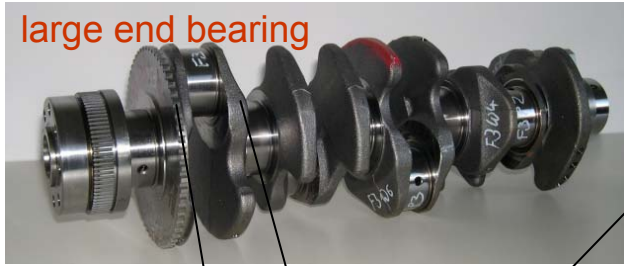
Generalized (isotropic) Hooks' law

$$\begin{pmatrix} \sigma_1 & 0 & 0 \\ 0 & \sigma_2 & 0 \\ 0 & 0 & \sigma_3 \end{pmatrix} = \frac{E}{1+\nu} \begin{pmatrix} \epsilon_1 & 0 & 0 \\ 0 & \epsilon_2 & 0 \\ 0 & 0 & \epsilon_3 \end{pmatrix} + \frac{\nu E}{(1-2\nu)(1+\nu)} (\epsilon_1 + \epsilon_2 + \epsilon_3) \begin{pmatrix} 1 & 0 & 0 \\ 0 & 1 & 0 \\ 0 & 0 & 1 \end{pmatrix}$$

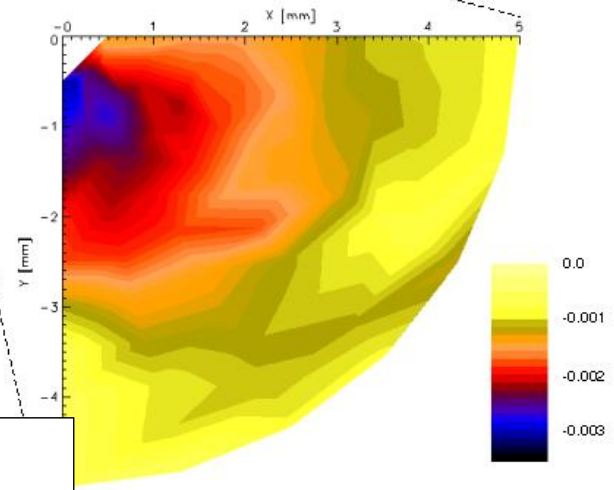
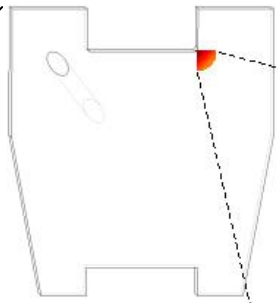
ϵ_i : Principle strains

Industrielle Forschung mit Neutronen

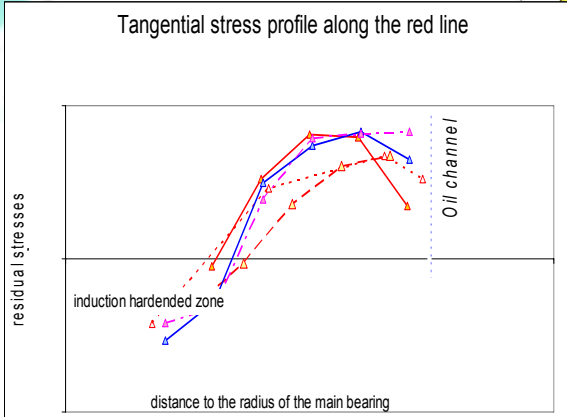
Eigenstressanalysen in gehärteten Kurbelwellen



STRESS SPEC @ FRM II



Farb-Code: Verschiedene
Druckspannungen



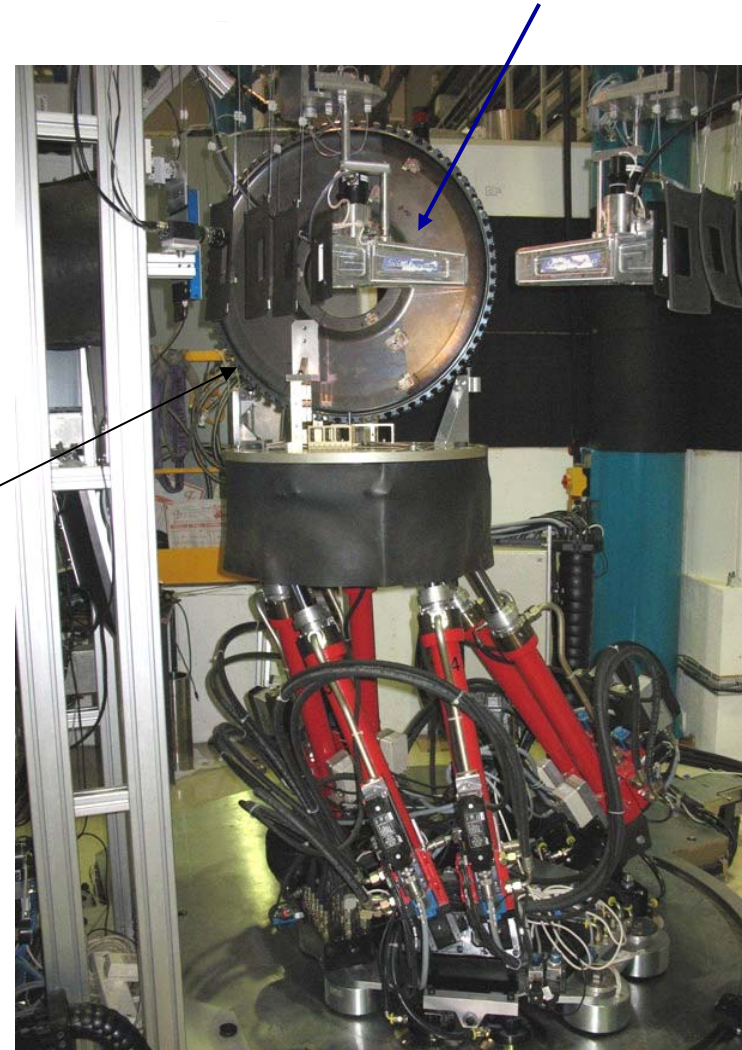
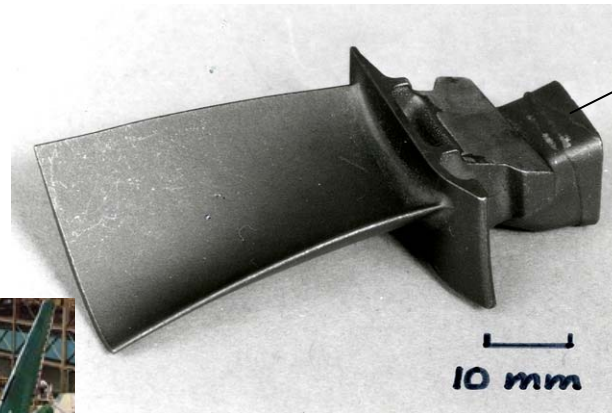
Eigenstressanalysen

Titan-Flugturbinenscheibe

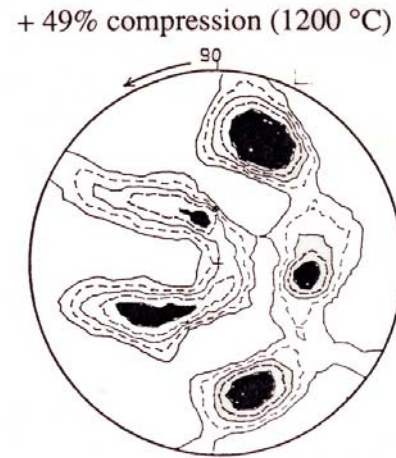
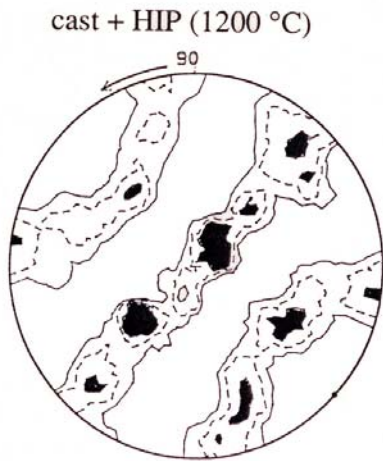
(franzoes. Hersteller)

700 mm Dmr.

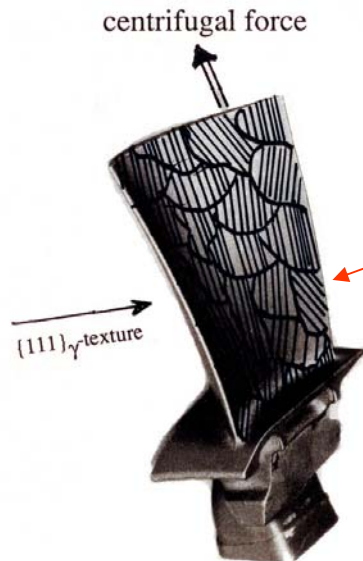
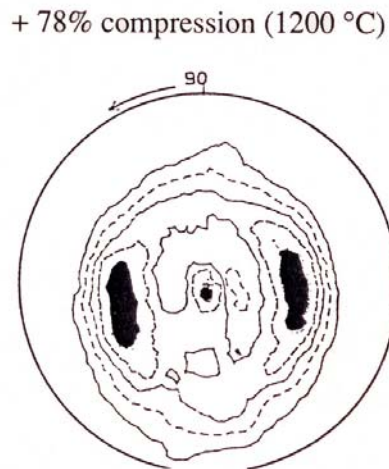
30 kg



Texturen in intermetallischen γ -TiAl Legierungen



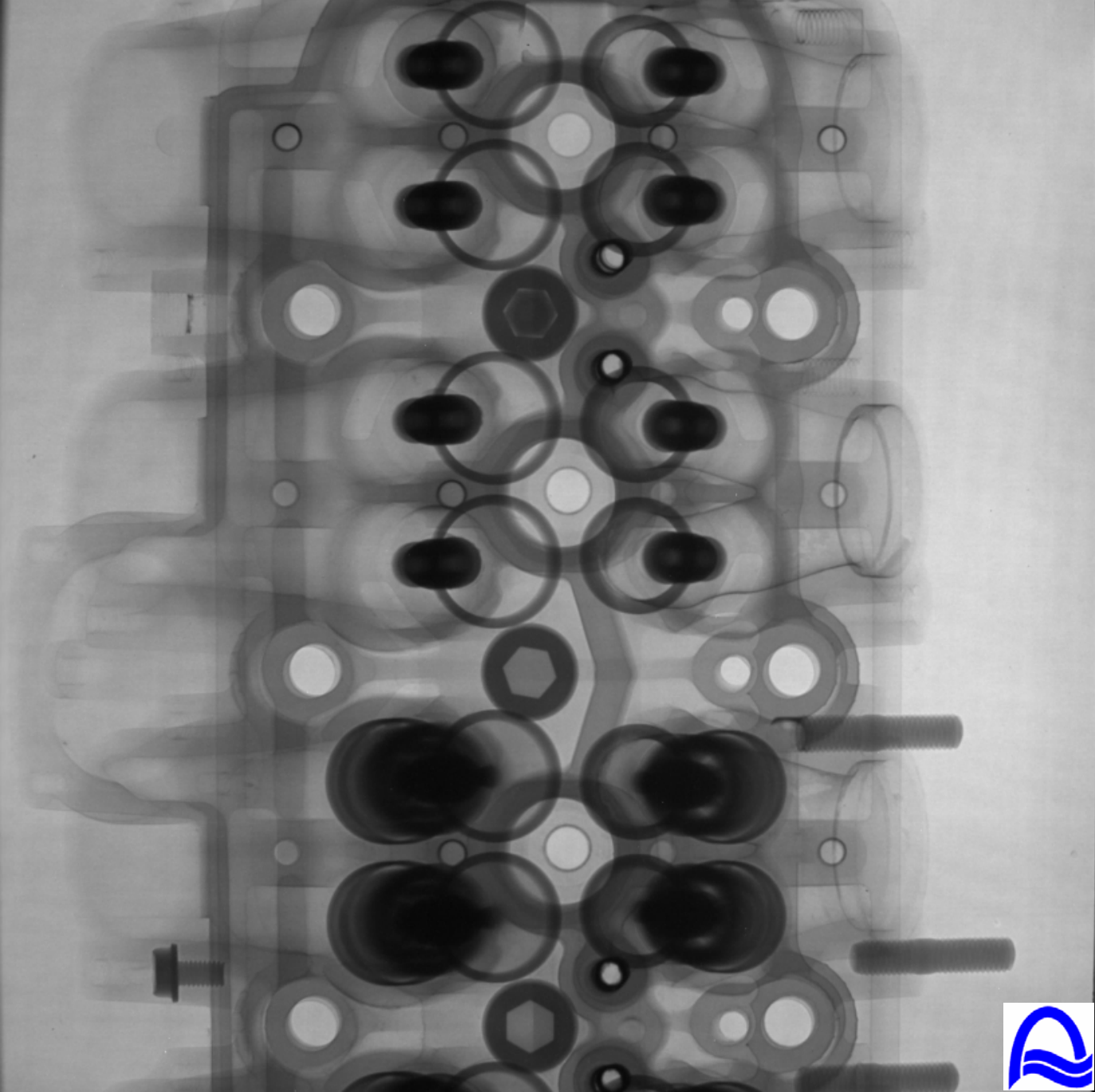
Texturentwicklung nach uniaxialer Stauchung



Strangpressen,
Formschmieden

Zerstörungsfreie Prüfung
-Neutronentomographie-

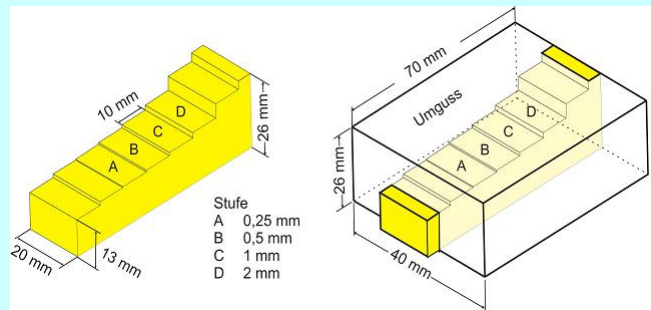
Neutronenradiographie
eines 4-Kolben Motors



ANTARES @ 

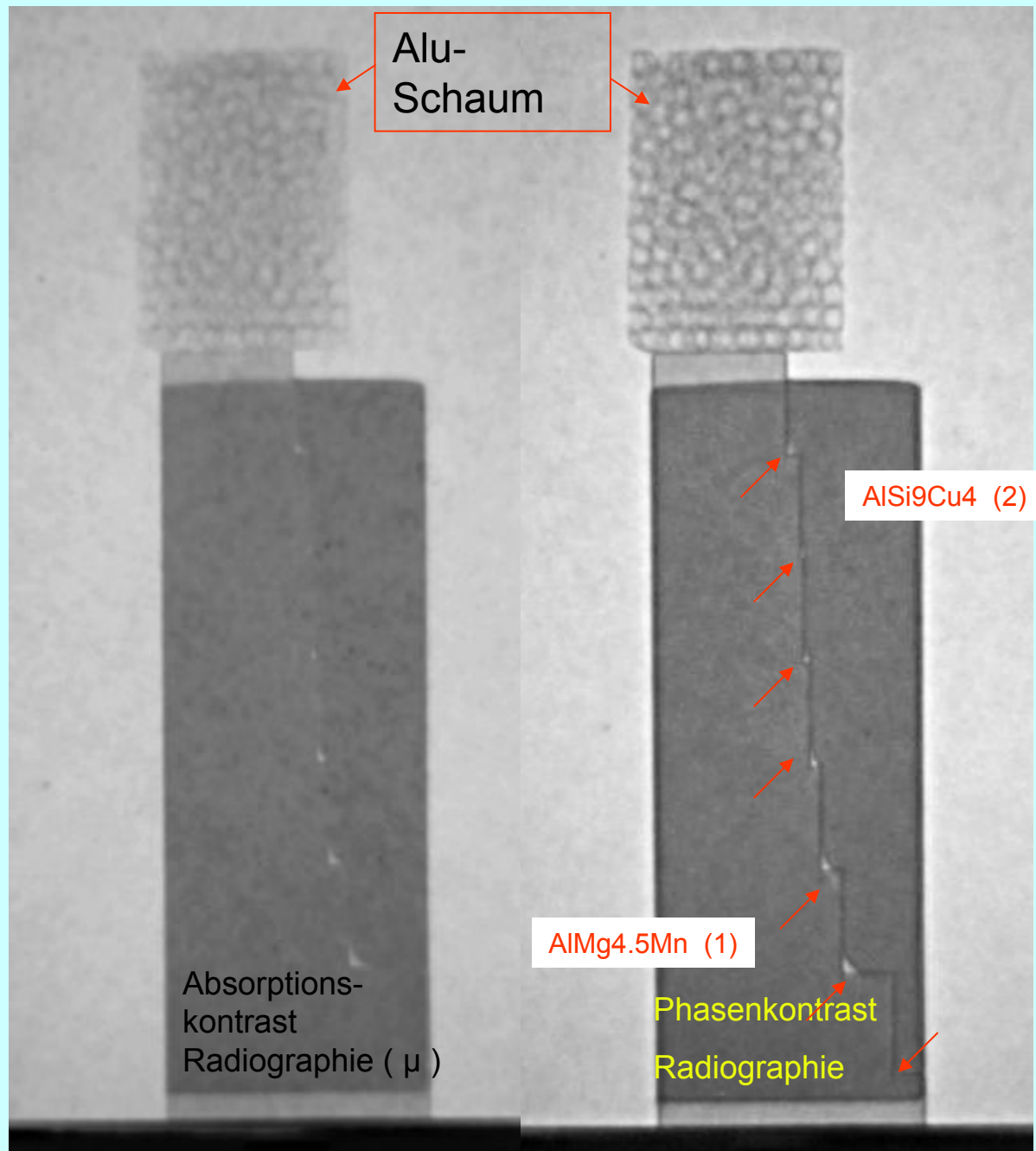


Entwicklung der Phasenkontrasttomographie an ANTARES @



Phasenverschiebg.:

$$\delta_1 = 1 - \text{Re}[n_1] < \delta_2$$





... Viel Erfolg fuer die
naechsten 50 Jahre....! ...

50 Jahre Neutronenforschung in Garching – und deren Zukunft

Loading and unloading of Mg powder with H₂ at 300 °C

Recent SANS results:

